

National Aeronautics and Space Administration



# Space Launch System (SLS) Safety, Mission Assurance, and Risk Mitigation

*AIAA Civil Space 2013  
February 13, 2013*

Todd May, Program Manager  
NASA Marshall Space Flight Center



Space Launch System



# The Future of Exploration



*The Space Launch System [will] be the **backbone** of its manned spaceflight program for decades. It [will] be the most **powerful** rocket in NASA's history...and puts NASA on a more **sustainable** path to continue our tradition of **innovative** space exploration.*

President Obama's Accomplishments for NASA  
May 22, 2012



# SLS Driving Objectives



## ◆ Safe

- Human-rated to provide safe and reliable systems for human missions
- Protecting the public, NASA workforce, high-value equipment and property, and the environment from potential harm

## ◆ Affordable

- Maximum use of common elements and existing assets, infrastructure, and workforce
- Constrained budget environment
- Competitive opportunities for affordability on-ramps

## ◆ Sustainable

- Initial capability: 70 metric tons (t), 2017–2021
  - Serves as primary transportation for Orion and exploration missions
  - Provides back-up capability for crew/cargo to ISS
- Evolved capability: 105 t and 130 t, post-2021
  - Offers large volume for science missions and payloads
  - Modular and flexible, right-sized for mission requirements



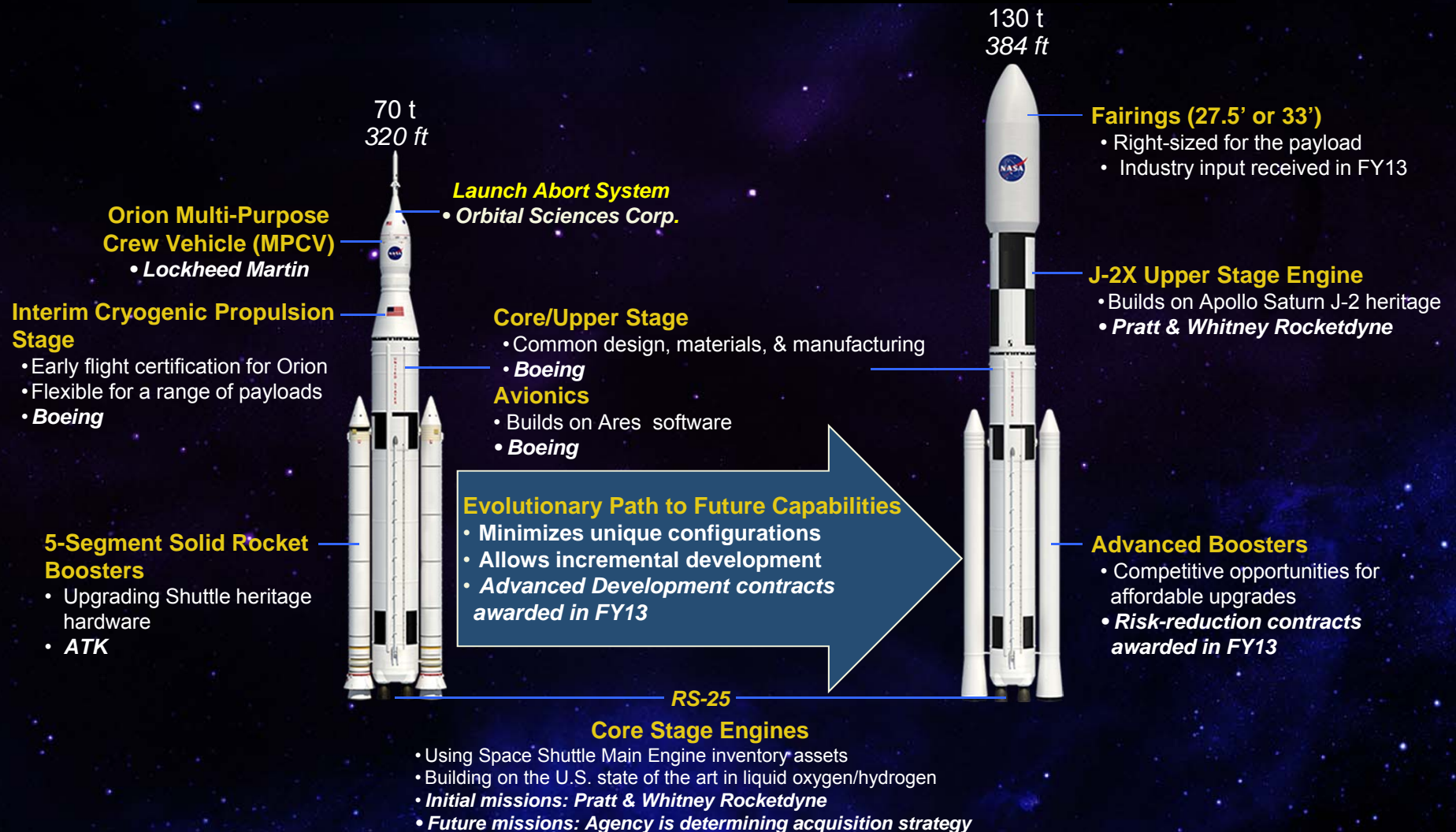
*Flexible Architecture Configured for the Mission*

# Block Upgrade Approach



## INITIAL CAPABILITY, 2017–21

## EVOLVED CAPABILITY, Post-2021



**Working with Industry Partners to Develop America's Heavy-Lift Rocket**

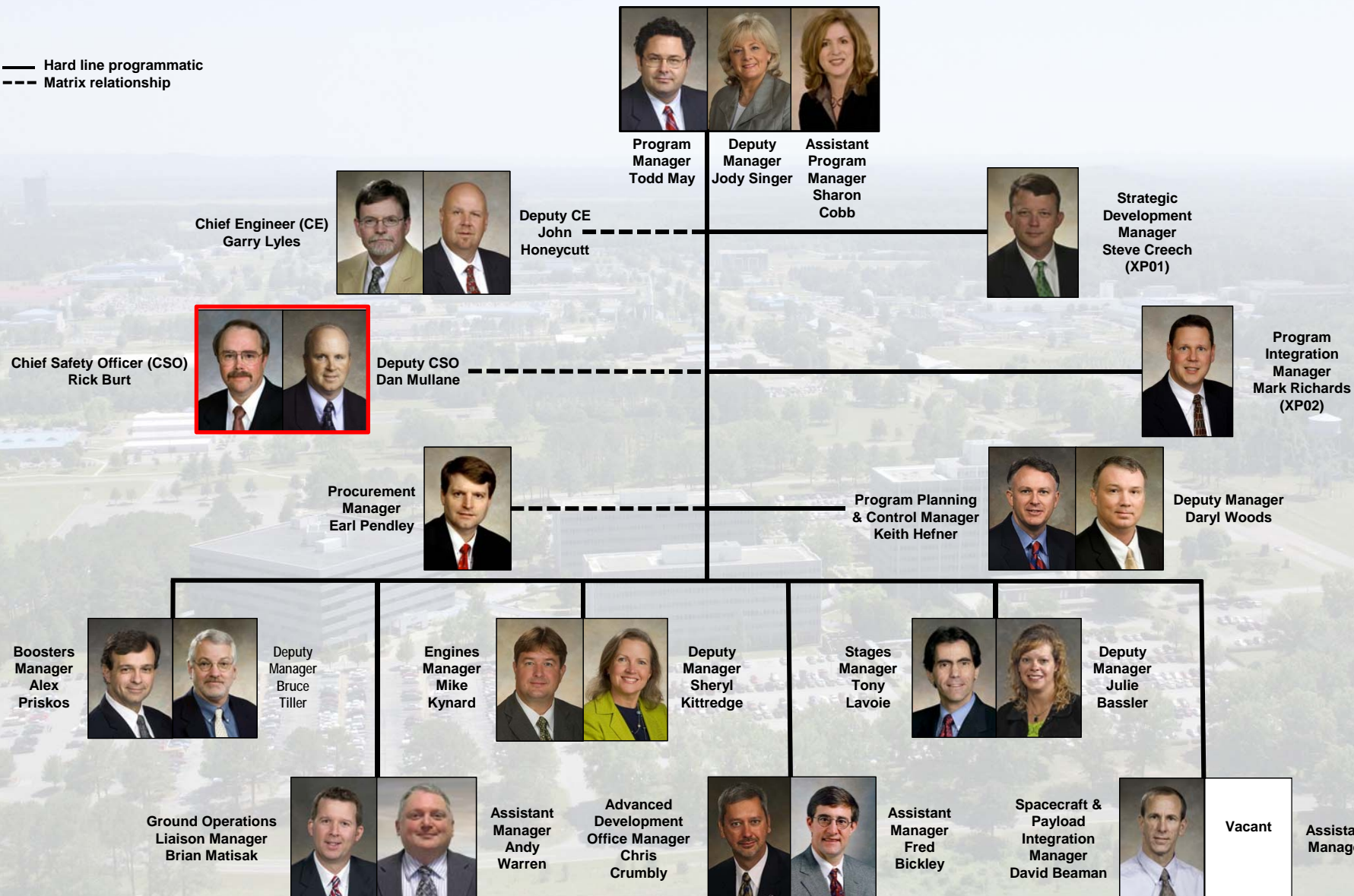


# SLS Program Organization at MSFC



1/09/13

— Hard line programmatic  
 --- Matrix relationship



# Communication Integration



## ◆ Accountability and Responsibility

- Strong focus on leadership at all levels
- Organized to balance functional expertise and cross-functional integration
- Chief Safety Officer and staff provide guidance, analysis, and oversight/insight
- Chief Engineer serves as lead designer, with staff focused on technical integration
- Early integration of production considerations
- Entire organization focused on stakeholder value

SLS Systems Engineering & Integration Organization	Systems Engineering	Vehicle Management	Structures & Environments	Propulsion	Production	Integrated Avionics & Software	Operations	Test	Safety & Mission Assurance
Program Chief Engineer (CE)	Lead Systems Engineer (LSE)	Discipline Lead Engineer (DLE)	DLE	DLE	DLE	DLE	DLE	DLE	Chief S&MA Officer (CSO)
Stages Element Chief Engineer (ECE)	Element LSE (ELSE)	Element DLE (EDLE)	EDLE	EDLE	EDLE	EDLE	EDLE	EDLE	Element CSO (ECSO)
Booster ECE	ELSE	EDLE	EDLE	EDLE	EDLE	EDLE	EDLE	EDLE	ECSO
Engines ECE	ELSE	EDLE	EDLE	EDLE	EDLE	EDLE	EDLE	EDLE	ECSO
Integrated Spacecraft & Payload ECE	ELSE	EDLE	EDLE	EDLE	EDLE	EDLE	EDLE	EDLE	ECSO
Advanced Development ECE									

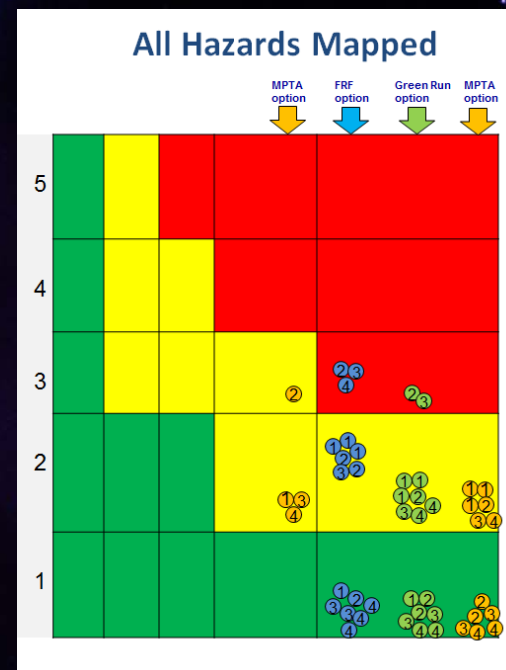
# Safety Risks - Identification and Mitigation



- ◆ Qualitative [Hazard Analyses (HA) and Failure Modes and Effects Analysis/Critical Item Lists (FMEA/CIL)] and Quantitative (PRA) tools are used to identify, characterize and mitigate safety risks.
- ◆ Probabilistic Risk Assessment (PRA) complements HAs, FMEA/CILs, reliability predictions and abort capabilities to estimate aggregate risk for Loss of Mission (LOM) and Loss of Crew (LOC).
- ◆ Safety Assessments are also used to support trade studies.
  - Example: Main Propulsion Test Article vs Green Run vs Flight Readiness Firing Trade study

## Safety Review Process

- ◆ SLS is using a modified safety review process concurrent or more inline with milestone reviews.
  - Assures products are renewed by independent eyes and key stakeholders
  - Uses Table Tops
  - Top Risks are reported out

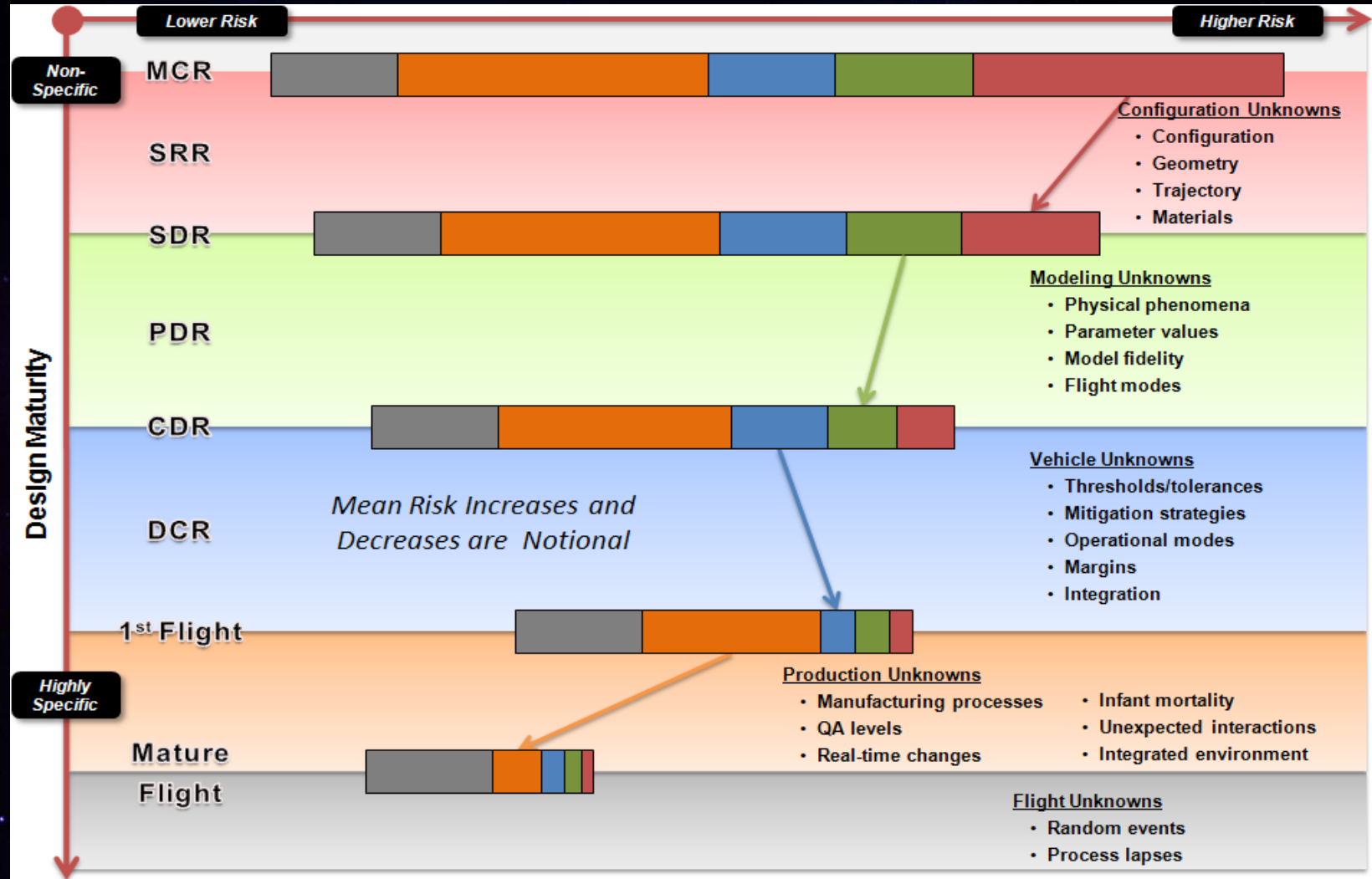


Balancing cost, schedule, and technical/safety risk

*Proven Processes in the Hands of Experienced Personnel*



# Notional Probability of Failure Uncertainty Decreases with Maturity



CDR – Critical Design Review  
PDR – Preliminary Design Review

DCR – Design Certification Review  
SDR – System Definition Review

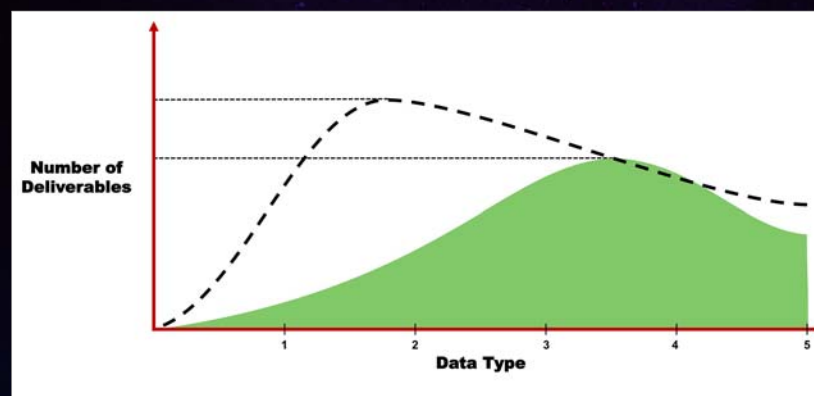
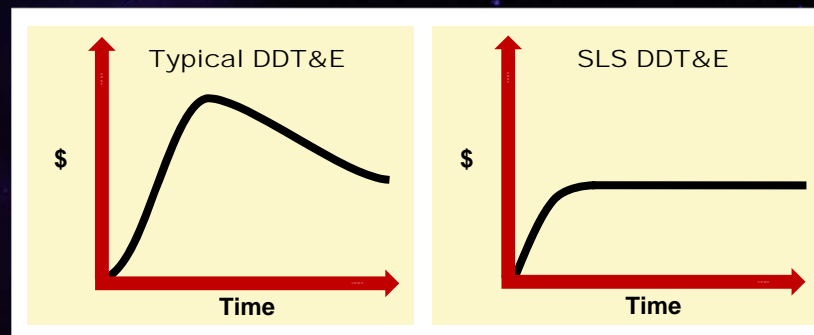
MCR – Mission Concept Review  
SRR – System Requirements Review





# Personal Accountability

- ◆ Lean, Integrated Teams with Accelerated Decision Making
- ◆ Robust Designs and Margins
- ◆ Right-Sized Documentation and Standards
- ◆ Evolvable Development Approach
- ◆ Hardware Commonality
- ◆ Risk-Informed Government Insight/Oversight Model



*Focuses on the Data Content and Access to the Data*

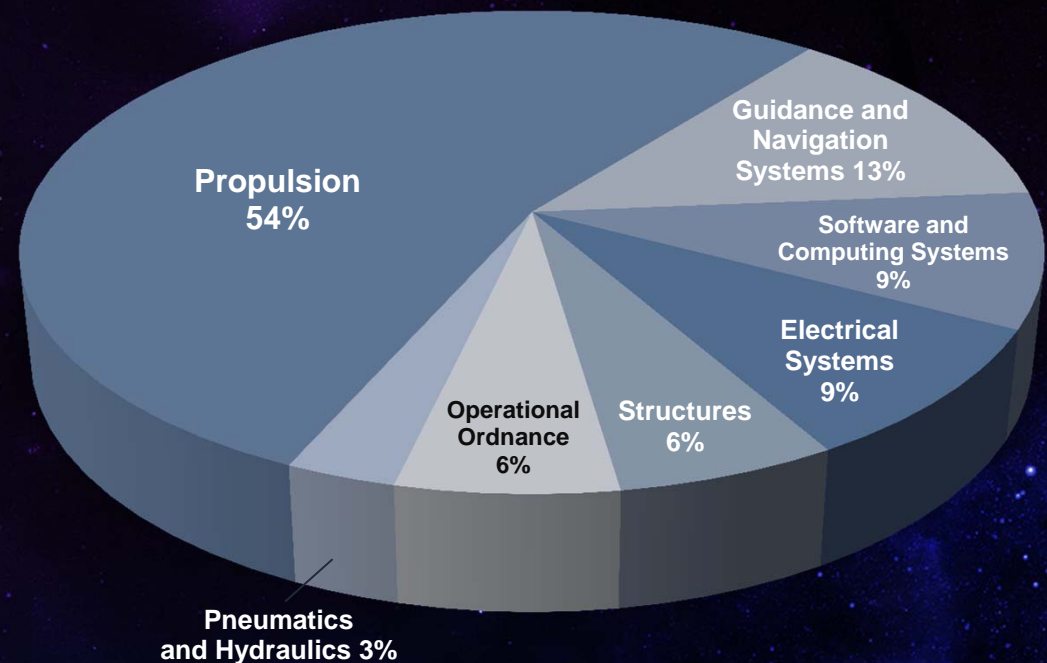
*Safe, Affordable, Sustainable*

# Risk-Based Insight



- ◆ **Based on vehicle risk and historic failures, concentrate/augment insight in key areas:**

- Risk-informed Concentration
  - Propulsion
  - Guidance, Navigation, and Control (GN&C)
  - Avionics
  - Software
  - Electrical
  - Crew Systems
  - Separation Systems
- Nominal Concentration
  - Power and Thermal
  - Structures
  - Mission Operations
  - Ground Operations
  - Probabilistic
  - Environmental Control and Life Support



1980 – 2007  
Worldwide Launch Failure Causes

Source: FAA Launch Vehicle Failure Mode Database, May 2007

*Focused on Block I Flight in 2017*

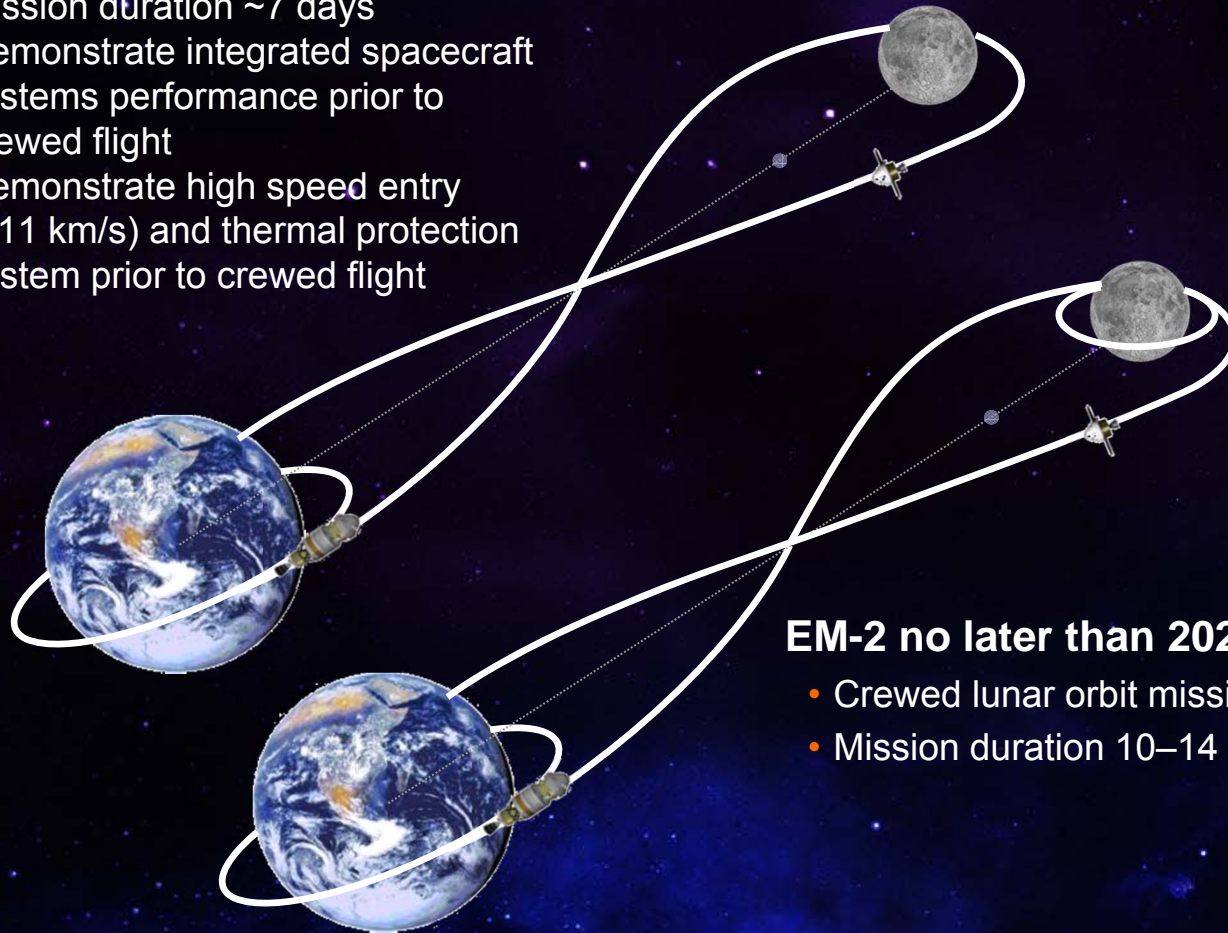




# Initial Exploration Missions (EM)

## EM-1 in 2017

- Un-crewed circumlunar flight – free return trajectory
- Mission duration ~7 days
- Demonstrate integrated spacecraft systems performance prior to crewed flight
- Demonstrate high speed entry (~11 km/s) and thermal protection system prior to crewed flight



## EM-2 no later than 2021

- Crewed lunar orbit mission
- Mission duration 10–14 days

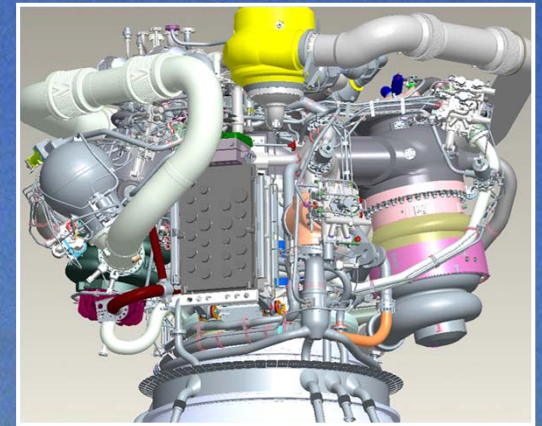
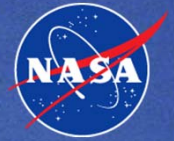


# 5-Segment Solid Rocket Booster





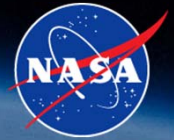
# RS-25 Core Stage Engines In Stock



Common Engine Controller



# Interim Cryogenic Propulsion Stage





# J-2X Upper Stage Engine



# SLS: A Year of Accomplishments



Systems Engineering and Integration  
SLS model undergoes wind tunnel  
testing at Langley Research Center  
Nov 2012



J-2X power pack assembly hot fire  
test at Stennis Space Center  
Nov 2012



Multi-Purpose Crew Vehicle Stage  
Adapter (MSA) Pathfinder Hardware  
at Marshall Space Flight Center  
June 2012



Kennedy Space Center  
Complex 39B ready  
for a 2017 SLS launch  
(artist's concept)



RS-25 Engines  
at Stennis  
Space Center  
Oct 2012,  
shown with  
future RS-25  
Test Stand A1



F-1 engine gas generator hot fire test at Marshall Space Flight  
Center, Jan 2013 – technology development for an optional  
Advanced Booster concept



Qualification Motor 1 casting at ATK  
Oct 2012

System Requirements Review/System Definition Review Completed

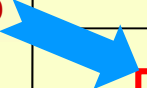


# The Road to First Flight in 2017



NASA Life Cycle Phases	Approval for Formulation ▼	FORMULATION		Approval for Implementation ▼	IMPLEMENTATION		
Program Life Cycle Phases	Pre-Phase A: Concept Studies	Phase A: Concept & Technology Development	Phase B: Preliminary Design & Technology Completion	Phase C: Final Design & Fabrication	Phase D: System Assembly, Int. & Test, Launch & Checkout	Phase E: Operations & Sustainment	Phase F: Closeout
Program Life Cycle Gates and Major Events	KDP A ▼ ✓	KDP B ▼ ✓	KDP C ▼	EFT-1 Launch ▼	KDP D ▼ EM-1 Launch ▼	KDP E ▼ EM-2 Launch ▼	KDP F ▼
Human Space Flight Project Reviews	MCR ▼ ✓ 2011	SRR/SDR ▼ ✓ 2012	PDR ▼ 2013	CDR ▼ 2015	SR ▼ 2016	FRR ▼ 2017	2021

**FOCUSED TOWARD**



*We don't do a good job... pointing out the monumental effort that has gone into this Program.... I don't think anyone would have thought in September [2011] that this Program might be this far so fast.*

Leroy Cain, Chair  
Independent Standing Review Board  
(NASA Space Shuttle Program Flight Director)  
NASA Directorate Program Management Council  
June 29, 2012

# Going Boldly Beyond



*I have great respect for the Marshall Center and the workforce, and the progress with the Space Launch System is but one example of why that respect is well placed.*

Vice Admiral Joseph W. Dyer, USN (Ret.)  
Chair, NASA Aerospace Safety Advisory Panel  
May 2012

For More Information

[www.nasa.gov/sls](http://www.nasa.gov/sls)

[www.twitter.com/nasa\\_sls](https://www.twitter.com/nasa_sls)

[www.facebook.com/nasasls](https://www.facebook.com/nasasls)





# Back-up info

# U.S. Launch Vehicle Fleet

